

# Fe-Sn-Zn (Iron-Tin-Zinc)

V. Raghavan

Recently, [2003Tan] determined an isothermal section for Zn-rich alloys of this system at 450 °C.

## Binary Systems

In the Fe-Sn system, the intermediate phases are:  $\text{Fe}_5\text{Sn}_2$  ( $B_{82}$ ,  $\text{Ni}_2\text{In}$ -type hexagonal),  $\text{Fe}_3\text{Sn}_2$  (rhombohedral),  $\text{FeSn}$  ( $B_{35}$ ,  $\text{CoSn}$ -type hexagonal) and  $\text{FeSn}_2$  ( $C16$ ,  $\text{CuAl}_2$ -type tetragonal). The Fe-Zn phase diagram [2003Rag] exhibits a  $\gamma$ loop, extensive solubility of Zn in the body-centered cubic (bcc) Fe ( $\alpha$ ), and four intermediate phases:  $\text{Fe}_3\text{Zn}_{10}$  (denoted  $\Gamma$ ; 68.5-82.5 at.% Zn,  $\text{Cu}_5\text{Zn}_8$ -type cubic),  $\text{Fe}_{11}\text{Zn}_{40}$  (denoted  $\Gamma_1$ ; 75-81 at.% Zn, cubic),  $\text{FeZn}_{10}$  (denoted  $\delta$ ; 86.5-91.8 at.% Zn, hexagonal), and  $\text{FeZn}_{13}$  (denoted  $\zeta$ ; 92.8-94 at.% Zn,  $\text{CoZn}_{13}$ -type monoclinic). The Sn-Zn phase diagram [Massalski2] is a simple eutectic system with little terminal solubility between the components.

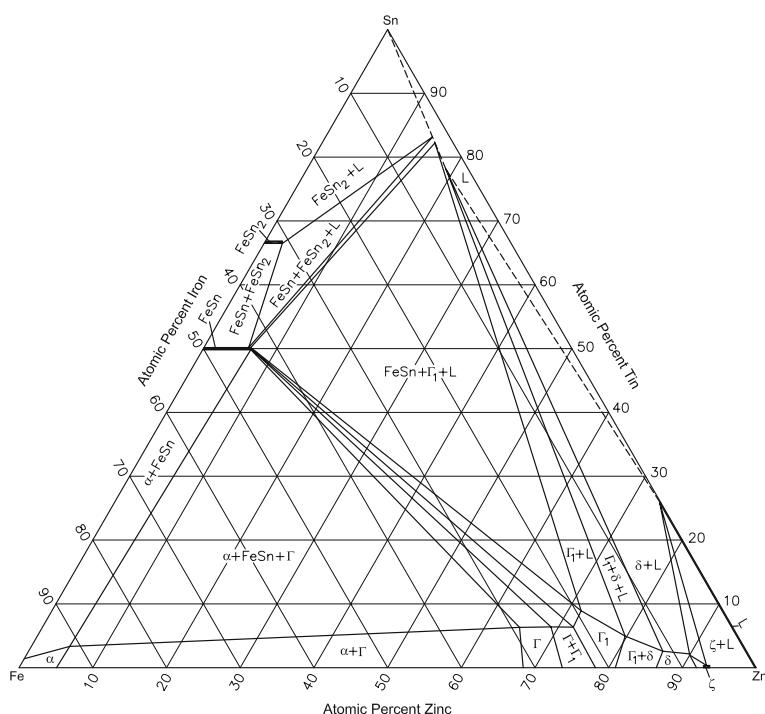
## Ternary Isothermal Section

With starting metals of 99.99% purity, [2003Tan] melted in evacuated quartz tubes 12 ternary alloys containing up to

23 at.% Fe and up to 9 at.% Sn. The final anneal was at 450 °C for 10 days, followed by water quenching. The phase equilibria were studied by optical and scanning electron microscopy, energy dispersive spectroscopy, and x-ray powder diffraction. The measured compositions of the coexisting phases were listed. In alloys with  $\geq 6$  at.% Sn, metallic glass was formed from the liquid phase during quenching. The isothermal section at 450 °C constructed by [2003Tan] is redrawn in Fig. 1 to agree with the accepted binary data. The liquid (as metallic glass in the quenched condition) contained ~0% Fe, when in equilibrium with ( $\zeta + \delta$ ) and 3.0 at.% Fe, when in equilibrium with ( $\delta + \Gamma_1$ ).

## References

- 2003Rag:** V. Raghavan, Fe-Zn (Iron-Zinc), *J. Phase Equilib.*, 2003, **24**(6), p 544-545  
**2003Tan:** N.Y. Tang, X. Su, and X.B. Yu, A Study of the Zn-Rich Corner of the Zn-Fe-Sn System, *J. Phase Equilib.*, 2003, **24**(6), p 528-532



**Fig. 1** Fe-Sn-Zn isothermal section at 450 °C [2003Tan]